#### Status as of last Weekly Progress Report 3/9/16 immediately following termination of steam injection

ST12 Steam Enhanced Extraction: Has criteria for termination of Steam Injection Been Met?

## I. <u>Criteria for amount of steam to be injected:</u>

Final RD/RAWP (May 2014): Table 4-2: SEE to EBR Transition Criteria

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Steam	319,357,000	Numerical	A targeted total of 319,357,000 lbs of steam is
injection	lbs	thermal	expected to be injected into the TTZ over the
(guideline)		modeling of	course of operations. This represents an
		TTZs.	average flushing of the TTZ pore volume of
			1.5 pore volumes of steam as water
			throughout operation. Actual steam required
			to achieve the other criteria may be more or
			less than this estimate. Because this
			parameter does not directly measure
			remediation performance its primary use will
			be as a guideline to measure progress
			compared to the design.

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Table 5-2 SEE to EBR Transition Criteria Monitoring

Parameter	Target Criteria	Summary of Monitoring or Sampling and Analysis for Evaluation of Progress Toward Transition Criteria
Steam	319,357,000	Steam production will be measured at the boilers.
injection	lbs	·
(guideline)		

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Weekly progress report as of 3/9/16

Total Steam Injected	302.4	million pounds (lbs)
Projected Total Steam Injection	320	million lbs
Steam Injected Vs Projected	94	%
	***************************************	

Analysis: Criteria for amount of steam injection has not been met. The design steam injection rate was based on 1.6 pore volumes of steam injection, which is lower than the commonly used criteria of 2 pore volumes of steam. The projected steam injection should be seen as a minimum amount of steam to be injected. Note actually energy usage was 48% of projection:

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Exciliated (Otal Ellergy Chage	11,343,000	kilowatt hours (kWh)
Total Energy Used	5,421,853	kWh
Total Energy Used	5,421,853	kWh

## II. <u>Criteria for residual benzene concentrations:</u>

Final RD/RAWP (May 2014): Table 4-2: SEE to EBR Transition Criteria

Berzene	100 to 500	Concentration	Benzene concentrations in extracted
concentrations:	μg/L	range where	groundwater provide an indication of the
		natural	amount of benzene remaining in the TTZ.
		attenuation can	These concentrations will be monitored
		complete	against a target benzene concentration in the
		degradation	100 to 500 μg/L range within the TTZ. This
		within the	concentration range is predicted to achieve
		remedy time	cleanup levels within the 20-year remedial
		frame.	timeframe based on modeling of groundwater
			contaminant attenuation outside the TTZs
			after active EBR (Appendix E). Benzene
			located around the perimeter of the TTZ and
			the perimeter/interior extraction wells will be
			evaluated for benzene concentrations to
			identify any perimeter influx that may mask
			benzene removal within the TTZ. It is
			expected that lower benzene concentrations
			within this range will be achieved in the
			interior of the TTZs than at the perimeter.
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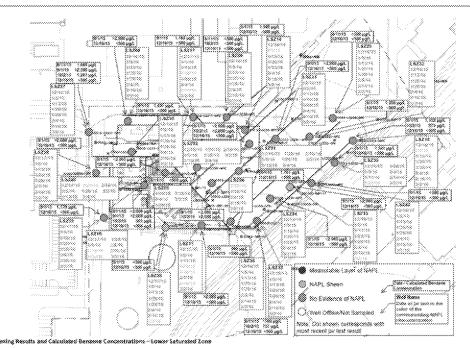
Table 5-2 SEE to EBR Transition Criteria Monitoring:

Benzene	100 to 500	Benzene concentrations will be monitored in SEE wells during
concentrations	µg/L	baseline sampling. Samples of extracted water (see Table 5-1) will be used to evaluate benzene concentrations during SEE operation. Sampling locations during operation will be determined in the field with a sampling strategy that starts at
		influent to the liquid treatment system and then moves progressively out to individual manifolds and, in some cases individual wells to trace the source of benzene contribution. The locations will also be selected to evaluate the relative

Analysis: EPA considers 500  $\mu$ g/l of benzene in groundwater an appropriate target for a successful remediation, and would not support terminating steam treatment before the stated target (100 – 500  $\mu$ g/l) is reached

#### Weekly progress report 3/9/16: LSZ

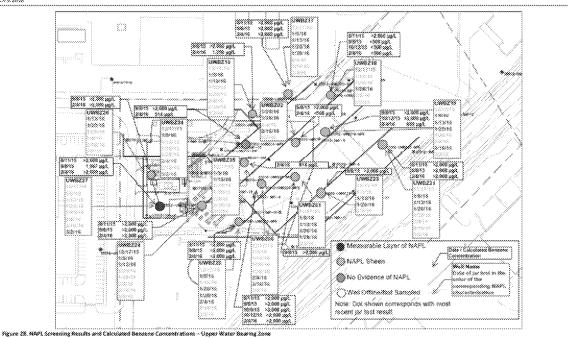
Progress Regard Steam Consensed Cumustone Remendation on the Fermier Williams AFB 19972 Size, Mess, AZ March 9, 2008



LSZ Is looking good, although it appears that LNAPL is starting to be recovered from outside the southern and eastern perimeter; helping to attain long term RAO

#### Weekly progress report 3/9/16: UWBZ

Progress Bayean Steam Enhanced Extraction Barnedustrin at the Framer Williams AFR (1912 Size, Mesz, AE About No. 2014)



# Benzene Concentrations in UWBZ exceed 500 $\mu$ g/L; Still removing LNAPL, Criteria has not been met for UWBZ

#### Weekly progress report 3/9/16 CZ

Progress Report Steam Senancial Extraction Remediation or the France Williams & \$100.0 Ste, bless, A7 March 4, 200.

#### 22. NAPI Screening Results and Calculated Benzene Concentrations

Figures 23-25 below present the covering level results for NAM, detected in samples collected from MAFE wells across the site. Screening samples are springly collected on a weekly basis. The figures below also include calculated become concentrations of groundwater samples collected from MAFE wells across the site. Data collected prior to December 17, 2019 are not shown in the figures below.

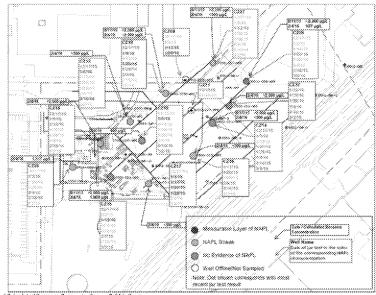


Figure 17, NAPL Screening Results and Calculated Benzene Concentrations - Cobbin Lon

SEE is successfully removing LNAPL but benzene concentrations still Exceed 500  $\mu g/L$  in CZ, SEE Termination Criteria has not been met for CZ. The Cobble Zone is also more highly transmissive and remaining contaminants will spread if not contained. Extraction system was still operating at this point.

#### III. Criteria for Mass Removal

Final RD/RAWP (May 2014):

Table 5-2 SEE to EBR Transition Criteria Monitoring:

	1	The second procedure and the second s
Mass removai	Less than 10 percent of peak removal rate	Mass removal will be determined from a sum of individual mass removal rates such as:  Recovered LNAPL as measured by totalizing flow meter on the inlet to the LNAPL storage tanks  Mass in extracted vapors as measured at vapor collection manifold (vapor flow rate logged in PLC and influent vapor measured by FID/PID)  Mass in extracted water as measured in air stripper off gas and liquid datoratory samples (liquid discharge flow rate logged in the PLC, air stripper off gas measured by FID/PID, water treatment influent and GAC influent)

# Final RD/RAWP (May 2014): Table 4-2: SEE to EBR Transition Criteria

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Mass removal	Less than 10	19 percent	The rate of contaminant mass removal from
	percent of	selected as an	the subsurface will play a major factor in
1	резк	indication of	determining when SEE is complete or
1	removal rate	significant	sufficient. The mass removal rate will be
1		decline in mass	closely monitored and will be optimized by
1		removal by	using pressure cycling events. Toward the
		SEE. This	end of the operational period, the mass
		target is	removal rates will be modest when compared
		consistent with	to the peak removal rates (typically less than
l		removal rate	10 percent of the rate observed at peak
l		trends observed	operations). Contaminant mass located
1		at other sites	around the perimeter of the TTZ may
		and provides	contribute a continuing source of mass for
		some	removal by the SEE system, which could
		accommodation	mask the progress of mass removal within the
		for the	TTZs, so the contribution of perimeter/interior
		uncertain mass	extraction wells may be evaluated for mass
		present and the	removal towards the end of operations to
		uncertain peak	identify any perimeter influx. Continued
1		extraction rate.	operation below the 10 percent of peak
		The actual site-	removal rate may be implemented depending
1		specific removal	on the significance of continued mass
		rate curve will	removal, the status of COC concentrations
ļ	ļ	be evaluated to	(e.g., benzene) in extracted fluids, and the
		continu or	need/ability for EBR to achieve further
		adjust the	degradation based on data collected during
		appropriateness	the EBR field test.
		of this value to	
		represent a	
		condition of	
		diminishing	
		retums.	
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# 3/9/16 Weekly Progress Report:

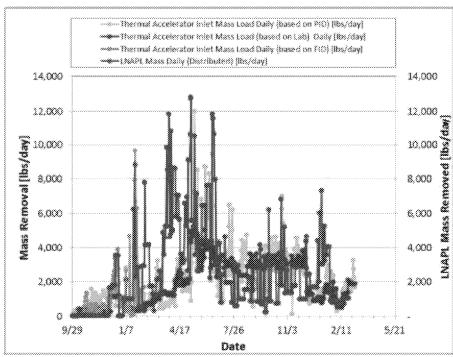


Figure 4. Daily Mass Removed

Analysis: Vapor recovery alone was at 16% of peak removal rate; Criteria for termination of steam injection has not been met. LNAPL recovery not calculated at the time of the report as it was only reported when sufficient quantity accumulated to transfer to holding tank.

#### IV. Criteria for completion of pressure cycling:

Final RD/RAWP (May 2014): Table 4-2: SEE to EBR Transition Criteria

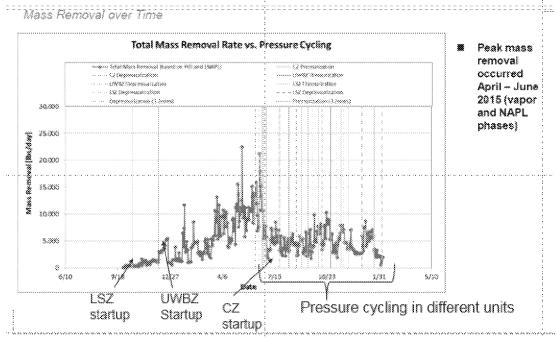
Completion of	Completion	Pressure	Once the TTZ temperatures have stabilized,
Pressure	of multiple	cycling has	further mass removal improvement can be
Cycling	pressure	been	achieved by releasing steam pressure to
	cycles in	demonstrated	cause volatile LNAPL constituents to rapidly
	each area	at other sites to	vaporize for subsequent collection by MPE
		improve mass	wells. The process of building and releasing
		removal beyond	the pressure is repeated until no additional
		that achieved	significant increases in effluent vapor phase
		by uniform	concentrations occur when steam pressure is
		heating only.	reduced.
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Table 5-2 SEE to EBR Transition Criteria Monitoring:

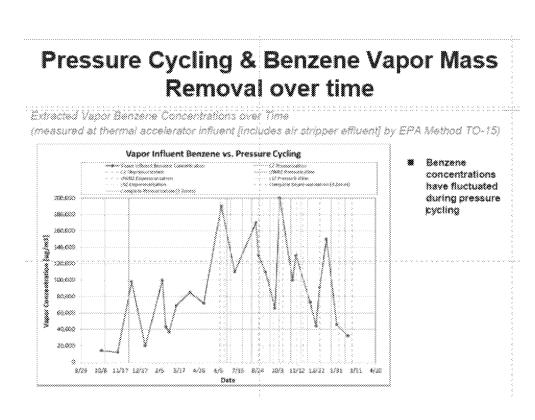
		Victorial Commission C
Completion of	Completion of	Because the pressure cycling process results in the volatilization
Pressure	multiple	of contaminants upon release of the pressure, extracted vapors
Cycling	pressure	will be the primary source for measurement of pressure cycling
	cycles in each	effectiveness. Vapors will be primarily monitored with hand held
	area	devices with the objective to demonstrate diminishing returns
		from pressure cycles.
8.8 8	4 48 300	RESE ROBERTS OF THE STATE OF

Analysis: This criterion is nonspecific. The purpose of pressure cycling, and indicated in the statements above is to enhance volatilization of contaminants. It is not intended to improve mobilization and recovery of NAPL which may have been retarded by premature initiation of pressure cycling. Ideally, the bulk of NAPL should be removed first before initiation of pressure cycling as the finishing step. As long as NAPL is being recovered, steam injection should continue, then institute pressure cycling to remove the last of the volatiles. It is unfortunate that we did not discuss criteria for initiation of pressure cycling in the work plan.

# Pressure Cycling & Mass Removal Over Time

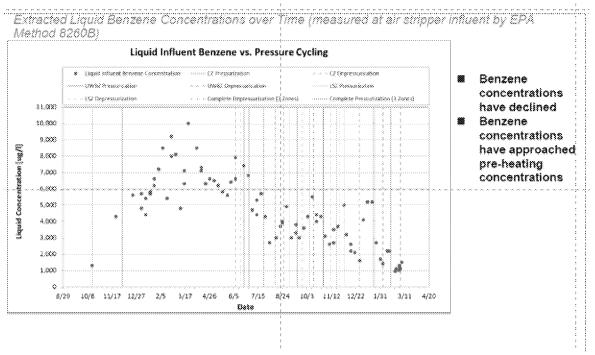


NAPL Recovery was increasing up until the time pressure cycling was imitated. Did decline in recovery rate occur because pressure cycling was initiated early? Consider the analogy of liquid recovery with pressure cycling similar to turning spigot of garden hose on and off....



The criteria in the RD/RAWP stating that "the process is repeated . . .until no additional significant increases in effluent vapor phase concentrations occur when steam pressure is reduced" has not been met.

# Pressure Cycling & Benzene Liquid Mass Removal



Concentrations of benzene recovered in air stripper effluent were declining but still above 1000 ppb indicating significant recovery still taking place.

## V. Criteria for Boiling Temperatures

Table 5-2 SEE to EBR Transition Criteria Monitoring:

Subsurface	Varies by	17 individual TMPs will be equipped with 15-24 vertical
Temperature	Depth (higher boiling temperatures with depth – see Figure 5.3, in Appendix D of the RD/RAWP)	temperature measurement locations per TMP. In addition, each SIW and MPE well will be equipped with the infrastructure for a co-located TMP to be installed for temperature measurements to be collected. Co-located TMPs will be permanently installed for the 18 deep SIWs in the LSZ and will monitor the temperature at the top, middle and bottom of these wells. Two mobile temperature arrays in the UWBZ will be used to monitor temperatures in the remaining MPEs and SIWs (top, middle and bottom depths). Temperature monitoring of the SIW/MPE wells, along with extracted fluid and vapor temperatures, will supplement the 17 individual TMPs to monitor temperature distribution at the site.
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Final RD/RAWP (May 2014): Table 4-2: SEE to EBR Transition Criteria:

Table 4-2 SEE to EBR Transition Criteria

Parameter	Target Criteria	Basis for Target Criteria	Description
Subsurface	Varies by	Numerical	Efforts will be made during operations to
Temperature	Depth	thermal	inject steam throughout the TTZ to target
	(higher	modeling of	achievement of boiling point temperatures for
	boiling	TTZs supported	groundwater throughout the TTZ. A steam
	temperatures	by depth-	zone will be generated and maintained where
	with depth -	specific boiling	possible with the goal of pushing steam
	see Figure	points.	across the TTZ to form a steam zone
	5.3, in		between injection and extraction wells, with
	Appendix D		breakthrough of steam demonstrated at
	of the		extraction wells. It is anticipated that a steam
	RD/RAWP		zone will not be able to be created and
			maintained in the LPZ. Other areas of low
			permeability may also be discovered during
			operation that limit achievement of target
			temperatures. Operational adjustments will be
			made where possible to increase
			temperatures in such zones that are slower to
			reach target temperatures. The energy
			balance will be used to support evaluation of
			achieving the temperature goal. Shut-down of
			steam will only be considered after achieving
			boiling point temperatures throughout the TTZ
			with the exception of the LPZ and other
			potential areas of low permeability and
			provided that operational adjustments are
			made to attempt to achieve the temperature
		w.	goal in areas that are resistant.

We generally concur that Steam temperture criteria has been met.

# 3/9/16 Weekly Progress Report:

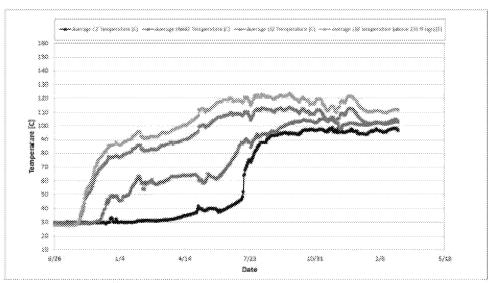


Figure 6. Average Soil Temperatures

